TECHNICAL DATA SHEET (1/1)

T - 631 _ HP18KR - WHOLE PUNCH

General description



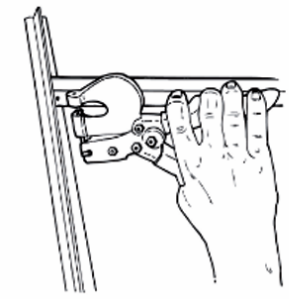
- Easy interchangeable Punch & Die sets.
- Compound-leverage action for maximum ease of operation with one hand.
- Spring return handles allow quick set-up for repetitive applications.
- Body of tool made of lightweight die cast aluminium; handles and parts made of rust resistant steel.

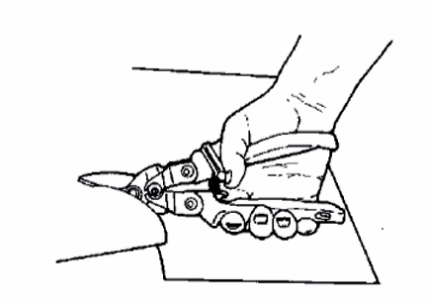
Technical description

- Punches holes for rivets of:
- 3.2mm (1/8”); 4.8mm (3/16”) (punch & die sets delivered with tool)
- 3,5mm; 4,0mm and M6 (available separately)
- Adjustable throat depth : 6,35mm to 28,5mm (1/4” to 1-1/8”)
- Maximum sheet metal thickness up to 2 layers of: 0,70mm (24 ga)

Technical specification

DESCRIPTION	HOLE CAPACITY
HP18KR	Whole Punch
HPD18	Punch & Die kit for rivets 3,2 mm (1/8»)
HPD316	Punch & Die kit for rivets 4,8 mm (3/16»)
HPD36M	Punch & Die kit for rivets 3,5 mm
HPD41M	Punch & Die kit for rivets 4,0 mm
HPD63M	Punch & Die kit for M6





Information contained herein is based on careful tests and experience. It reflects our knowledge and is for guidance purpose only. It is given in good faith and user should ensure that the product is fit for purpose before any application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Manufacturer and distributor are not responsible for any non-recommended use or consequential damage.